EVOTEC



Robusto Robusto LP



INNOVATIVE EXTRACTION TECHNOLOGY





ROBUSTO - 400 Volt

EVOTEC



Image shows ROBUSTO 2155-100 with activated carbon filtration

- ★ Crane eyes for easy transport
- ★ Large castors for uneven terrain
- ★ Convenient dirt container lowering for easy disposal
- ★ Extra strong chassis
- ★ TRGS 519 certificated version for Asbestos-works available

Until 3,0 kW:



As of 4,0 kW:



ROBUSTO 1122 ROBUSTO 2115 ROBUSTO 2122 ROBUSTO 2130 ROBUSTO 2155 ROBUSTO 2175

Versions:





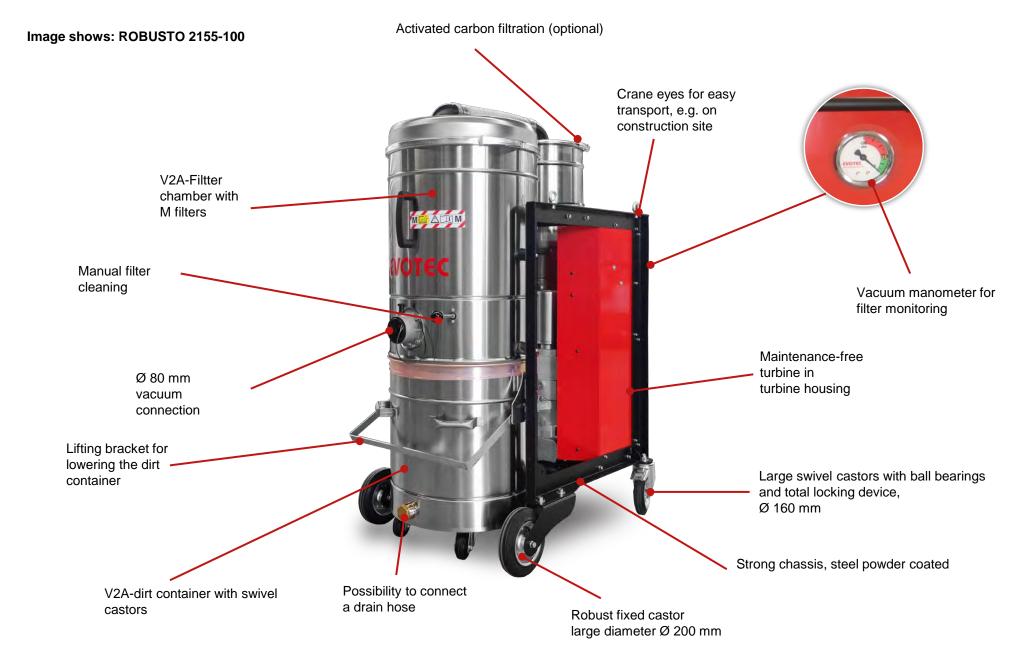






ROBUSTO - 400 Volt

EVOTEC



Robust industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Well-designed, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. **Suitable for 3-shift operation.**

Cyclone separator for better pre-separation of fine dusts and coarse material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

Patented tool-free and low-contamination filter change.

Quick coupling with lock and turning device for safe connection of the hose.

Length connection cable: 8 m

ASBESTOS version including 5,0 m exhaust air hose Ø 70 mm.

UPGRADE: 2nd Filter stage cartridge filter **H** (H14).

UPGRADE: GS and/or EX (Type22) Rotation direction phase monitor and vacuum limiting valve **for trouble-free use of the unit.**

Model		ROBUSTO 1122	ROBUSTO 2115	ROBUSTO 2122	ROBUSTO 2130	ROBUSTO 2155	ROBUSTO 2175
Voltage	Volt	230		400		400 *)	400
Engine power	Watt	2.200	1.500	2.200	3.000	5.500	7.500
Max. air volume	m³/h	310 220 330		480	700		
Negative pressure	mbar	220 / 260 max.	200 / 240 max.	240 / 300 max.	260 / 340 max.	260 / 340 max.	260 / 320 max.
Filter area " M " Filter area " H " (H14)	m² m²	1,75 + 1,7 3,2 + 4,3					
Dirt container	ltr.	35 100					
Protection class		IP 55					
Noise level	dB(A)	76 77 78					
Vacuum connection	Ømm	80					
Dimensions LxWxH	cm	94 x 60 x 120 110 x 68 x 152			8 x 152		
Weight	kg	143		151	153	198	218
Standard version Dust class M	INo.	151-3050	251-4135	251-4136	251-4140	251-4170	251-4190
Upgrade Dust c. H	INo.	054-20018 054-2280			2280		
Upgrade 👟	INo.	054-6435 054-6455					
Upgrade 🚗 🛨 😥	INo.	054-6433 054-6453			6453		
Dust c. H/Asbest completely incl.	INo.	151-3051	251-4091	251-4104	251-4111	251-4121	251-4131

^{*)} Direct start-up (optionally available with star-delta smooth start 054-6935)

Until 5,5 kW scope of delivery includes 3,5 m hose Ø 50 mm and scoring nozzle







ROBUSTO - LP - 400 Volt





- ★ Crane eyes for easy transport
- ★ Large castors for uneven terrain
- ★ Longopac-System or dust-free disposal
- ★ Filter chamber lift for space-saving transport
- ★ Extra strong chassis
- ★ TRGS 519 certificated Version for Asbestos-works available

Until 3,0 kW:





ROBUSTO 1122-LP ROBUSTO 2115-LP ROBUSTO 2122-LP ROBUSTO 2130-LP ROBUSTO 2155-LP ROBUSTO 2175-LP













Robusto LP





Robust industrial vacuum cleaner for vacuuming all dry dusts - from coarse dirt to micro particles (µm)

High quality standards - Well-designed, soundproofed and maintenance-free turbine (side channel blower) as vacuum generator. **Suitable for 3-shift operation.**

Cyclone separator for better pre-separation of fine dusts and coarse material.

Longopac-disposal system

"Endless" plastic bag for easy and lowcontamination disposal of the material.

Effective, easy-to-use **filter cleaning** for long working intervals without interruption. **Vacuum gauge** for filter monitoring.

1st Filter stage:

Dust class M Resistant polyester needle felt filter with **PUR membrane**, high filtering power for long service life.

Patented tool-free and **low-contamination filter change**.

Quick coupling with lock and turning device for safe connection of the hose.

Length connection cable: 8 m

ASBESTOS version including 5,0 m exhaust air hose Ø 70 mm

UPGRADE: 2nd Filter stage cartridge filter **H** (H14).

UPGRADE: GS and/or EX (Type22) Rotation direction phase monitor and vacuum limiting valve **for trouble-free use of the unit.**

Model		ROBUSTO 1122-LP	ROBUSTO 2115-LP	ROBUSTO 2122-LP	ROBUSTO 2130-LP	ROBUSTO 2155-LP	ROBUSTO 2175-LP
Voltage	Volt	230 400		400 *)	400		
Engine power	Watt	2.200	1.500	2.200	3.000	5.500	7.500
Max. air volume	m³/h	310 220 330		480	700		
Negative pressure	mbar	220 / 260 max.	200 / 240 max.	240 / 300 max.	260 / 340 max.	260 / 340 max.	260 / 320 max.
Filter area " M " Filter area " H " (H14)	m² m²	1,75 + 1,7 3,2 + 4,3					
Dispoal	ltr.	Longopac-System					
Protection class		IP 55					
Noise level	dB(A)	76 77 78			8		
Vacuum connection	Ø mm	80					
Dimensions LxWxH	cm	94 x 60 x 120 - 163 cm (Height during operation) 110 x 68 x 125 - 173					
Weight	kg	140	140	148	150	195	215
Standard version. Dust class M	INo.	151-3060	251-4137	251-4134	251-4150	251-4180	251-4200
Upgrade Dust c. H	INo.	054-20018 054-2280			2280		
Upgrade 🐾	INo.	054-6435 054-6455			6455		
Upgrade 😘 + 😥	INo.	054-6433 054-6453			6453		
Dust c. H/Asbest completely incl.	INo.	151-3061	251-4093	251-4103	251-4113	251-4123	251-4133

^{*)} Direct start-up (optionally available with star-delta smooth start 054-6935)

Until 5,5 kW scope of delivery includes 3,5 m hose Ø 50 mm and scoring nozzle







Accessories and options EVOTEC vacuum cleaners



Pocket filters for all EVOTEC models

(When subsequently changing from 2.2 m² to 3.2 m², the filter basket must also be replaced)



Dust class M

robust polyester needle felt with PTFE membrane **Non-stick property** - for sticky or adhesive dusts **Heat resistant** short term (30 min.) up to 200 °Continuous up to 150 °C

1,75 m², Ø 400 mm =	054-20115
2,20 m², Ø 500 mm =	054-20116
3,20 m ² , Ø 500 mm (Img.) =	054-20117
5,20 m², Ø 500 mm =	054-20118



Dust class M

Polyester needle felt with antistatic PUR membrane

Antistatic - for the extraction of dusts that can become statically charged (installed as standard in EVOTEC units)

1,75 m ² , Ø 400 mm =	054-20127
$2,20 \text{ m}^2, \varnothing 500 \text{ mm (Abb.)} =$	054-20128
3,20 m², Ø 500 mm =	054-20129
5,20 m ² , Ø 500 mm =	054-20130

Disposal



Plastic waste disposal bags,

antistatic ESD

PU = 10 pieces

for the dust-free disposal of dust of the dust classes M and H.

Extremely stable and "nail-test"-tested. Perfect fit due to round base design - by-pass not necessary!

Suitable for:

35-I-Container = **235-1011**



100-l-Container = **235-1031**



Longopac - Bags

"Endless" bag for easy and dust-free disposal of the material. 20 metre foil tube with cable ties for sealing.

PU = 4 units á 20 meters

Strong ESD quality
Thickness: 68 mic. 235-1050

Strong quality (not ESD)

Thickness: 68 mic. 235-1060

Optionally with horizontal tensioner (prevents the bag from floating up)

Accessories

EVOTEC

Options / Accessories ROBUSTO line



Upgrade to dust class H

Absolute cartridge filter
Dust class H (H14), support grids on both sides

1,7 m², Ø 400 mm = **054-20018** 2,0 m², Ø 500 mm = **054-20027** 4,3 m², Ø 500 mm = **054-20033**

Until 3,0 kW:



As of 4,0 kW:

IFA 1605056

staubtechnisch geprüft tested with regard to dust technology

Upgrade "Tested Safety " GS equipment - including certificate



Equipment according to DIN 60335-2-69 for the use of the vacuum cleaner in areas with high safety requirements.

Incl. Phase inverter plug, rotation direction monitor

for 2,2 - 3,0 kW = **054-6435** for 5,5 - 7,5 kW = **054-6455**





Upgrade EX-protected for zone 22 including certificate (GS or DGUV)

Explosion-proof equipment of the vacuum cleaner for safe extraction of explosive dusts according to ATEX in zone 22.

Including vacuum limiting valve, phase reversing plug, rotation direction monitor

for 2,2 - 3,0 kW = **054-6433** for 5,5 - 7,5 kW = **054-6453**



Exhaust air Hose

Complete with Storz coupling for connection to exhaust air spigot, diameter Ø 70 mm

1,5 kW to 5,5 kW = **053-3092** 7,5 kW = **053-3093**

Device options



Activated carbon filter module

for absorbing odours and vapours. 4,3 kg activated carbon.

Suitable for all models with turbine chassis, illustration is an example

053-2060



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Cartridge filter system with compressed aircleaning



Cartridge filter system with automatic compressed air cleaning

Filter area 3 x 4.2 m² Dust class M, electrically conductive. The combination with Dust class H is possible.

Ideal for automatic and continuous cleaning of the filter cartridge during vacuuming of fine or sticky dust.

The cleaning cycles of the automatic control system can be defined according to requirements. The system cleans the filter elements in the cartridge with compressed air blasts without having to switch off the vacuum cleaner.

Attention: external compressed air required (operating pressure 6 - 8 bar)

Scope of delivery includes: compressed air reservoir, volume expansion, control unit, cartridge filter, cleaning unit (multi jet nozzles)

For Models

SPECIAL

OFFER!

Robusto 1122 up until 2130 **053-3033** (incl. switch cabinet)

Robusto 2155 053-3032

Robusto 2175 053-3023

combination with Vacon-FI 10% discount

When ordering in



Replacement filter for later purchase Filter cartridge - Dust class M

Polyester fleece Aluminium-coated, cylindrical, electrically conductive (3 pieces are required) L 500 mm / 4,2 m² **054-20182**

Filter cleaning options



Atmospheric pulse Cleaning (PPU)

Sudden atmospheric pressure cleans the pockets/folds of the filter at defined intervals, including automatic control

For pocket or cartridge filters

1,75 m² to 10 m² **053-3025**

This requires a volume expansion: For container Ø 400 mm, height 150 mm

053-3028

For container Ø 500 mm, height 150 mm **053-3029**

→ When ordering in combination with Vacon-FI 10% discount





Electromechanical filter cleaning

The filter is cleaned automatically when the vacuum is switched off. The pockets or folds of the filter are vibrated by a shaker motor and the dust is shaken off, controlled by time relays.

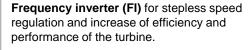
Universal **053-3027**

→ When ordering in combination with Vacon-FI 10% discount



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Control options





Functions FI Esco:

- Speed control
- Remote ON/OFF

1,5 kW - 3,0 kW	054-6943
4,0 kW - 5,5 kW	054-6944
7,5 kW – 15 kW	054-6945



Functions FI Vacon:

- Speed control
- Remote ON/OFF
- Atmospheric pressure cleaning
- PID control
- Level control
- Operating hours counter
- Vibrator motor control
- Automatic filter cleaning
- Cartridge filter cleaning

054-6940
054-6941
054-6942

The FI takes over control functions. The corresponding hardware must be ordered separately as an option.

Control options



Remote ON/OFF via cable (FSK)

24 Volt with power supply unit (potential-free contact), output voltage 24 Volt AC with transfer point, motor protection relay,

switch = 0/Automatic/Manual.

If not in combination with FU, FSK needs its own switch box.

Without Switch box 054-6931 With Switch box 054-6930 Bracket console Switch box 054-40208



Upgrade soft start with star-delta contactor combination up to 5.5 kW 054-6935



Remote ON / OFF via Radio (FSF)

Including handheld transmitter and receiver, works to 350 m range

If not in combination with FU, FSK needs its own switch box.

With out Switch box 054-6933 054-6932 with Switch box Bracket console Switch box 054-40208

Additional handheld transmitter **054-60322**

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Dry pre-seperator



Pre-separator with Longopac disposal system

Stainless steel container with Longopac disposal system for easy pre-separation of the material.

"Endless" bag for easy and low-contamination disposal.

With pipe bend connection piece

1 x Ø 60 mm **053-2032**

2 x Ø 50 mm **053-2033**

<u>Suitable vacuum and connection hoses for preseparators can be found online in the accessories.</u>



Filter pre-separator V2A

60 litres dirt container with simple lever lowering for convenient disposal of the material.

Robust barge chassis including accessory basket. Connection pipe \varnothing 80 mm

Dust class M

incl. pocket filter 2.2 m² filter area

053-2030

Suitable absolute filter cartridge Dust class H - 2.0 m² Filter area

054-20027

<u>Suitable vacuum and connection hoses for preseparators can be found online in the accessories.</u>

Wet pre-seperator



Pre-separator 100 Litres

Completely made of stainless steel with 4 swivel castors.

Various connecting bends:

Ø 60 + Ø 50 mm = 053-1090 Ø 60 + Ø 40 mm = 053-1091 Ø 50 + Ø 50 mm = 053-1092 Ø 40 + Ø 40 mm = 053-1093 Ø 40 + Ø 50 mm = 053-1094

Attention: Hose requires two muffs on the vacuum side

Float system for pre-separators

for vacuuming of liquids 053-1051

Drain hose for pre-separator universally suitable 053-3010

<u>Suitable vacuum and connection hoses for preseparators can be found online in the accessories.</u>



Wet pre-separator V2A

140 litres dirt container V2A with robust tilting chassis.

Drain hose for easy disposal of liquids.

Including float system for pre-separator

Connecting elbow Ø 60 and vacuum bend Ø 50 mm

Attention: The vacuum hose to be used requires two muffs on the vacuum side!

053-1070

EVOTEC

Pre-seperator



Container with hinged floor 1000 liters

With Ø 80 connections

For pre-separation of solids (e.g. peat, earth, sand, etc.)

Tension springs dampen the bottom flap during the emptying process

Automatic closing of the bottom flap during settling Unlocking by cable from the forklift seat Chain protection against slipping off the tines

053-2020



Drum pre-separator 210 Litres

210 litres standard drum powder coated, diameter 595 mm, height 860 mm, universal use as preseparator with vacuum connections

Ø 40 mm = **053-1043** Ø 50 mm = **053-1044**



Universal fit, also suitable for the kit

053-1051



Or only as kit for drum pre-separator

for self-installation, with vacuum connections

Ø 40 mm = **053-1041** Ø 50 mm = **053-1042**

Pre-seperator



Big bag silo pre-separator

For the pre-separation of solids (e.g. peat, soil, sand, etc.).

Pre-separator container with hopper and heavyduty flap.

Connection bends 2 x Ø 100 mm

053-2050

Optionally available in other versions:
Various discharge options

- Heavy
- duty flap
- Rotary valve
- Butterfly valve.

Various connections and \varnothing sizes available on request.



Tipping container pre-separator 500 litres

With Ø 80 connections

For pre-separation of solids and liquids.

Tipping at any height by cable pull from the forklift seat.

Stable base frame with drive-in pockets, favourable load centre of gravity.

Secured against unintentional slipping and tipping out

053-2010

Practical accessory sets



Machine cleaning Set

optimal for cleaning of production machines, completely antistatic

Consisting of mass vacuum nozzle, inclined pipe rubber nozzle, pointed rubber nozzle

Ø 40 mm **052-1081** Ø 50 mm **052-1071**







Industrial floor cleaning set

for the cleaning of all floors, completely antistatic





Consisting of multi-part hand tube, metal roller nozzle with brush strips and replacement rubber strips

Ø 40 mm, working width 370 mm	052-1031
Ø 40 mm, working width 450 mm	052-1036
Ø 50 mm, working width 370 mm	052-1041
Ø 50 mm, working width 450 mm	052-1051
Ø 50 mm, working width 500 mm	052-1061

Height cleaning set

For cleaning at height, e.g. of supply pipes

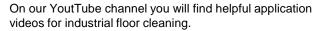
consisting of 4 hand tubes Ø 40 mm, each 500 mm long (052-1100 including connector from Ø 40 to Ø 50 mm),

pipe elbow nozzles 100 mm and 200 mm, and a wall and floor nozzle

Ø 40 mm **052-1090** Ø 50 mm **052-1100**









(All Ø specifications refer to the hose inner diameter)





Hose material Polypropylene (PP), antistatic, with matching connection sleeves. Best suitable material for industrial use.



PP- Hose antistatic, complete with fittings

 $3.5 \text{ m long } \emptyset 40 \text{ mm} =$ 052-0151 $3.5 \text{ m long } \emptyset 50 \text{ mm} =$ 052-0248 5 m long Ø 40 mm = 052-0152 $5 \text{ m long} \quad \emptyset 50 \text{ mm} =$ 052-0249



Linear Meter, antistatic

(for extension or self-assembly)

 \emptyset 40 mm = 052-0130 052-0230 \emptyset 50 mm =



Hose sleeve (vacuum side) for PP-Hose antistatic

052-0140 \emptyset 40 mm = \emptyset 50 mm = 052-0240



Hose sleeve (boiler side) for PP- Hose antistatic Including retaining ring

 \emptyset 80 - 40 mm = 052-0159 \emptyset 80 - 50 mm = 052-0256

Superflex hoses and • components

Hose material made of polypropylene (PP), thread-reinforced and spiral-supported Particularly light and flexible even over longer distances. Best suitable material for industrial use. Conductive = conductive when the spiral is grounded



Superflex-Hose, conductive, complete with sleeves

3.5 m Ø 40 mm = 052-0153 3,5 m Ø 50 mm = 052-0250 5 m Ø 40 mm = 052-0154 $5 \text{ m } \emptyset 50 \text{ mm} =$ 052-0251



Linear Meter, conductive

(for extension or self-assembly)

Ø 40 mm = 052-0133 Ø 50 mm = 052-0233 \emptyset 60 mm = 054-90037



Hose sleeve (vacuum side) for Superflex- Hose antistatic

 \emptyset 40 mm = 052-0139 Ø 50 mm = 052-0239



Hose sleeve (boiler side) including retaining ring

for Superflex-Hose antistatic

 \emptyset 80 - 40 mm = 052-0158 \emptyset 80 - 50 mm = 052-0255

(All Ø specifications refer to the hose inner diameter)



PUR-hoses and **(E)** - components

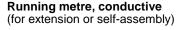
Hose material: polyurethane (PUR). Reinforced by integrated steel spiral. Oil resistant, very stable and suitable for abrasive dusts. Heat resistant to 125°C. Highly suitable material for extreme industrial use.

Conductive = Conductive when the spiral is grounded



PUR- Hose, conductive, complete with sleeves

3,5 m long Ø 40 mm = 052-0155 3,5 m long Ø 50 mm = 052-0252 5 m long Ø 40 mm = 052-0156 5 m long Ø 50 mm = 052-0253





Ø 40 mm =	052-0136
Ø 50 mm =	052-0236
Ø 70 mm =	052-0309

reinforced version:

Ø 40 mm = 052-0157 Ø 50 mm = 052-0254 Ø 70 mm = 052-0310



Hose sleeve (vacuum side) for PUR-Hose antistatic

Ø 40 mm = **052-0141** Ø 50 mm = **052-0241** Ø 70 mm = **052-0311**



Hose sleeve (boiler side) for PUR-Hose antistatic Including retaining ring

Ø 80 - 40 mm = **052-0160** Ø 80 - 50 mm = **052-0257**

Hose material: polyurethane (PUR) or polypropylene (Superflex). Both spiral supported, Superflex additionally thread-reinforced. Ideally suited material for industrial use in potentially explosive areas.

Completely electrically conductive 10³ to 10⁴ Ω



ESD-Superflex- Hose

Completely electrically conductive $10^4 \Omega$ light and flexible, spiral-supported and thread-reinforced

Ø 40 mm = **052-0200** Ø 50 mm = **052-0287**



ESD-PUR-Hose

Completely electrically conductive 10³ Ωrobust and spiral supported

Ø 40 mm = **052-0196** Ø 50 mm = **052-0281**



Hose sleeve (vacuum side)

for **ESD-Superflex-Hose** antistatic

Ø 40 mm = **052-0139** Ø 50 mm = **052-0239**

for **ESD-PUR-Hose** antistatic

Ø 40 mm = **052-0141** Ø 50 mm = **052-0241**



Hose sleeve (boiler side) Including retaining ring

for ESD-Superflex-Hose antistatic

Ø 80 - 40 mm = **052-0158** Ø 80 - 50 mm = **052-0255**

for **ESD-PUR-Hose** antistatic

Ø 80 - 40 mm **052-0160** Ø 80 - 50 mm **052-0257**

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