C MADE IN GERMANY

Mobile Fume Extraction FEX 1000 and 2000





Mobile fume extraction FEX 1000 and FEX 2000





- ★ Process adaptable extraction system for the extraction of smoke, vapours or suspended dusts
- ★ Powerful EC blower suitable for continuous operation (24/7), large air volume, infinitely variable volume flow control
- Modern control technology with display of device status and filter messages
- ★ Reliable filtration due to graduated combination filter system
- ★ Connection for remote on/off control

FEX 1000 FEX 2000

Versions:









Process adaptable extraction system for the extraction of smoke, soldering smoke, vapours or floating dusts

High quality standards - suitable for **3-shift operation**.

Comfortable filter change by 2- or **3-cassette-system**, each individually removable.

Reliable filtering of suspended particles through the use of a graduated combination filter system. Activated carbon in the main filter reduces odours in the exhaust air.

For the extraction of laser smoke, welding and soldering fumes, cutting fumes as well as various vapours and solvents.

Permanently operational EC blowers for the extraction of large air volumes for the collection of suspended dusts.

Easy and convenient adjustment to individual requirements via **intuitive control panel.**

Clear graphic display and large, multi-coloured LEDs for **quick overview** of device status or settings.

EX-protected according to ATEX.



For safe extraction in Zone 22.

W3-Version

including expanded metal filter as spark arrester to prevent fire hazard.

Included in delivery:

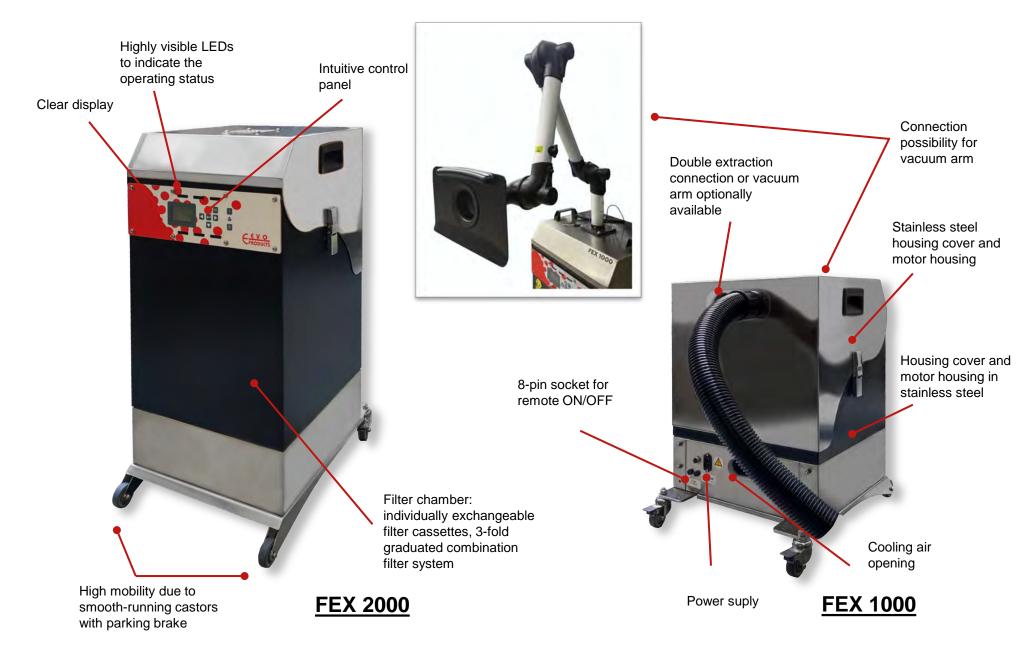
Original Equipment Filter Set:

- Storage filter frame F9
- HEPA/ULPA filter H13/H14
- Activated Carbon filter

Model		FEX 1000	FEX 2000
Voltage at 50/60 Hz.	Volt	230 (or 110)
Engine power	Watt	1.	100
Air flow max. free blowing at turbine	m³/h	3	50
Air flow max. in operating condition *)	m³/h	2	00
Maximum usable length of hose	m	12 (Ø 50 mm)	
Negative pressure max.	Pa	10	.000
Negative pressure in operating condition approx.*)	Pa	9.000	
1st filter stage storage filter frame F9	m²	2,2	2,5
2nd filter stage HEPA filter H13/H14	m²	2,8	5,6
3rd filter stage activated carbon filling	kg	3,0	5,8
Noise level	dB(A)	62	
Weight	kg	22 (+12 Filter)	25 (+20 Filter)
Dimensions L x W x H	mm	436 x 527 x 638	436 x 527 x 882
Protection class		IP 55	
Operating temperature	°C	5 – 40	
Operating humidity (non-condensing)	%	10 – 90%	
Stainless steel quality	VA	1.4301	
EX-protected	I.No.	710-1111	710-1121
W3-Version (Welding fumes)	I.No.	710-1113	710-1123

^{*)} **Operating data** including standard filter equipment in operating condition without additional options such as activated carbon filter, spark trap, pipework, etc.

FEX 1000 and FEX 2000



FEX 1000 and FEX 2000



Control technology:

Intuitive operation via keypad:

Device parameters individually adaptable

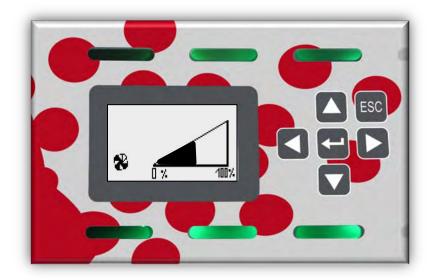
Extraction power infinitely variable during operation

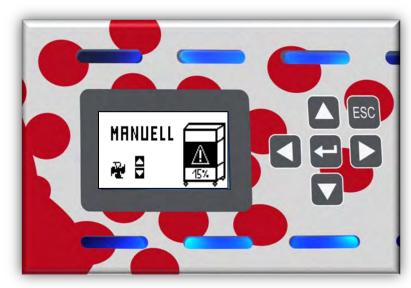
Display of device status and warnings in easy-to-understand, intuitive pictograms :

- Filter status
- Malfunctions and warnings can be recognised at a glance by LED colour change

Connection for ON/OFF remote control

Connection to external controllers or devices: 8-pin socket for the possibility of remote on/off switching. The operating status and signals of fault messages can be transmitted potentialfree or with 24 V. The matching mating connector is available as an accessory





Replacement filters for FEX 1000

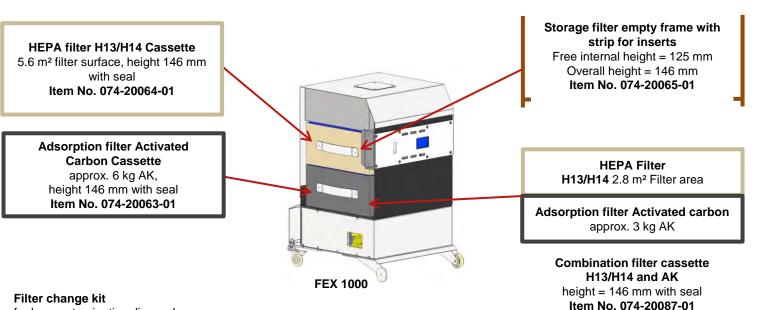


HEPA filters and adsorption filters consist of a stable MDF box with seal and are completely incinerable. Due to the separate design, they can be combined to suit the application and disposed of separately depending on the load.

As a storage filter, an empty frame can be equipped with suitable filter inserts as required. The use of an expanded metal filter is required for the W3 version. (In combination with storage filter empty frame + filter insert + expanded metal filter).

Combination possibilities:

All cassettes height 146 mm can be combined with each other



Suitable inserts for storage filters

Expanded Metal filter height 15 mm - 074-20058

G4 Fleece mat, height 14 mm Item No. 074-20082

G4-Z-Line 0,3 m² - Cardboard frame height 48 mm **- 074-20083**

G4-Z-Line 0,6 m² - Cardboard frame height 96 mm **074-20059**

M5-Filter 0,8 m² - Cardboard frame height 48 mm - 074-20084

9 Filter 2,2 m² - Plastic profile height 48 mm -074-20085

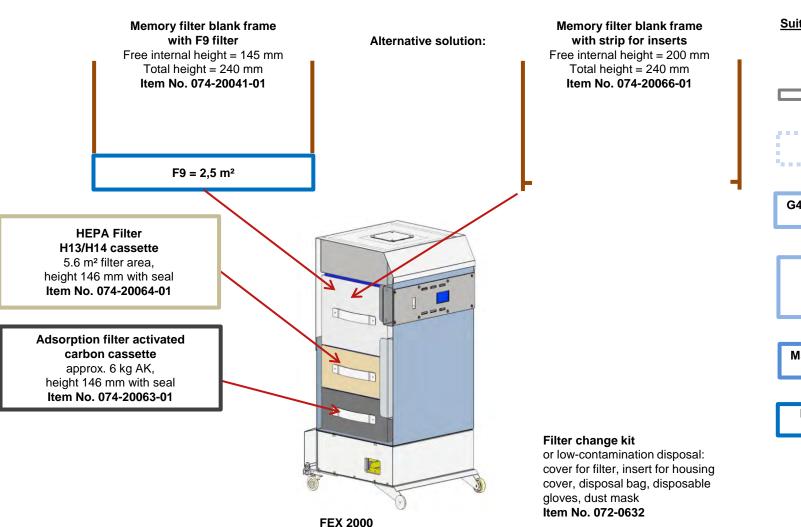
for low-contamination disposal: cover for filter, insert for housing cover, disposal bag, disposable gloves, dust mask Item No. 072-0632

Replacement filters for FEX 2000



HEPA filters and adsorption filters consist of a stable MDF box with seal and are completely incinerable. Due to the separate design, they can be combined to suit the application and disposed of separately depending on the load.

There is a choice of various storage filter variants: ready-made F9/M5 combi filter cassette or various empty frames, which can be equipped with suitable filter inserts according to requirements.



Suitable inserts for storage filters

Expanded metal filter Height 15 mm - 074-20058

G4 Fleece mat, height 14 mm Art-No. 074-20082

G4-Z-Line 0,3 m² - Cardboard frame height 48 mm **- 074-20083**

G4-Z-Line 0,6 m² - Cardboard frame height 96 mm – **074-20059**

M5-Filter 0,8 m² - Cardboard frame Height 48 mm - 074-20084

F9 Filter 2,2 m² - Plastic profile Height 48 mm - 074-20085



Vacuum hose and connections FEX 1000/2000 Vacuum hose PUR black antistatic (Ex) Contact and surface resistance < 10° Ohm linear meter Ø 50 mm 072-10007 End sleeve electrically conductive for PUR-hose, 1 piece Ø 50 mm 072-10025 Vacuum hose PP for W3-design linear meter (not suitable for EX) Ø 50 mm 072-10003 Fitting for PP-hose, 1 piece Ø 50 mm 072-10001 Closing plug For closing of vacuum openings not needed Ø 50 mm 072-0609





Options FEX 1000/2000



Spark trap with knitted metal inlay

prevents sparks from being sucked in. For integration in pipe system or hose

Ø 50 mm **072-0626** Ø 80 mm **072-0628**

Matching metal knitted inlay for

Ø 50 mm **072-0626-01** Ø 80 mm **072-0628-01**



Bracket for spark trap included in delivery. For variable attachment of the spark trap to beams at all angular degrees.



Expanded metal filter

as a spark arrester to prevent fire hazard, suitable for use in storage filters

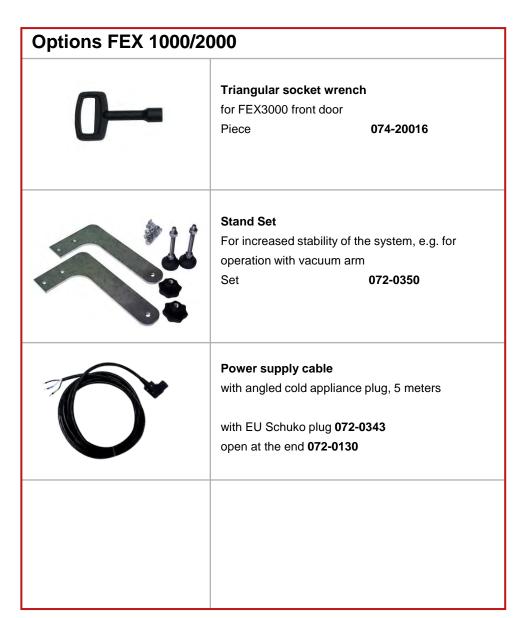
Piece 074-20058



Cyclone pre-separator ESD

for the pre-separation of larger quantities of fine dust. 28-I dirt container made of stainless steel, cyclone made of ESD plastic, connections Ø 50 mm

28 litres container **053-1045**





Options FEX 1000/2000



Mating connector for 8-pin female connector for connection to external controllers or devices for

remote control, without cable
Piece **072-0621**





Protective coating

in the upper housing area, recommended for the extraction of acidic vapours

Attention: To be ordered together with machine

FEX 3000 **072-0619-02** FEX 1000 / 2000 **072-0619-01**

Vacuum arms



Extraction arms enable **spot extraction** directly at the point of origin. The **self-supporting**

construction with three stable joints makes it easy to handle and position.

Standard version: Aluminium with polypropylene joints.

ESD version: for ESD areas (electrostatic discharge, certified according to IEC 61340-5-1). Ideal for use in laboratories, electronics manufacturing, pharmaceutical industry, etc.

- + Energy saving
- + Low noise
- + Low pressure drop



Vacuum arm for table mounting

Includes bracket for plate feed-through

Figure:

Standard version

Ø 50 mm - Range 1,300 mm Option: hood tube and flat hood



Vacuum arm for ceiling or wall mounting

without bracket

Figure:

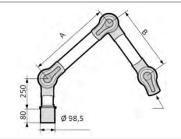
ESD/ATEX version

Ø 50 mm - Range 1,300 mm Option: hood tube and flat hood

Option: small wall bracket



Vacuum arms



Standard vacuum arm for table mounting

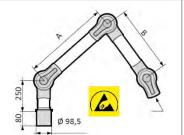
Including console for panel feed-through

Ø 50 mm

Length 1.300 mm 072-0400 Length 1.500 mm 072-0401

Ø 75 mm

Length 1.300 mm 072-0402 Length 1.500 mm 072-0403



ESD vacuum arm for table mounting

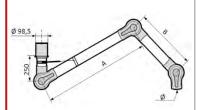
Including console for panel feed-through

Ø 50 mm

Length 1.300 mm 072-0400-ESD Length 1.500 mm 072-0401-ESD

Ø 75 mm

Length 1.300 mm 072-0402-ESD Length 1.500 mm 072-0403-ESD



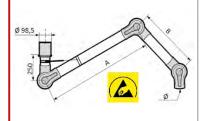
Standard vacuum arm for ceiling or wall mounting, without console

Ø 50 mm

Length 1.300 mm 072-0404 Length 1.500 mm 072-0405

Ø 75 mm

Length 1.300 mm 072-0406 Length 1.500 mm 072-0407



ESD vacuum arm for ceiling or wall mounting, without console

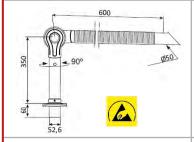
Ø 50 mm

Length 1.300 mm 072-0404-ESD Length 1.500 mm 072-0405-ESD

Ø 75 mm

Length 1.300 mm 072-0406-ESD Length 1.500 mm 072-0407-ESD

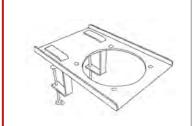
Vacuum arms and consoles



Flexible ESD vacuum arm for table mounting Including console for panel feed-through

Ø 50 mm

Range 600 mm 072-0400-ESD



Flexible table console

Flexible holder for mounting on table tops or shelves. Supplied complete with two screw clamps. Suitable for

For 072-0400-FSD: **072-0409-ESD**

Universal for Ø 50 mm and Ø 75 mm Standard 072-0428 **ESD** 072-428-ESD



Wall console

Universal console for vacuum arm for wall mounting.

Suitable for Ø 50 mm and Ø 75 mm

Standard 072-0427 **ESD** 072-0427-ESD



Ceiling console

The holder also functions as an exhaust air duct. Universally suitable for Ø 50 mm and Ø 75 mm

Standard, length 250mm **072-0418 ESD**, length 250mm **072-0418-ESD**

Standard, length 1000mm 072-0421 ESD, length 1000mm 072-0421-ESD

→ Other designs/ lengths on request



Hoods and nozzles	
	Flat hood 300 x 200 mm Especially suitable for gases and vapours. High vacuum efficiency in vertical position to the table surface, including hood tube Standard Ø 50 mm 072-0414 ESD Ø 50 mm 072-0414-ESD Standard Ø 75 mm 072-0415 ESD Ø 75 mm 072-0415-ESD
	Vacuum tip, length 300 mm For smaller, concentrated sources of pollutants; cantilevered vacuum tip for increased extraction efficiency Standard Ø 50 mm 072-0410 ESD Ø 50 mm 072-0410-ESD Standard Ø 75 mm 072-0411 ESD Ø 75 mm 072-0411-ESD
	Flexible vacuum tip, length 600 mm, ESD High efficiency paired with high flexibility ESD Ø 50 mm 072-0412 ESD Ø 75 mm 072-0413
	Round hood Metal hood Ø 250 mm, including hood tube Standard Ø 50 mm 072-0432 ESD Ø 50 mm 072-0432-ESD Standard Ø 75 mm 072-0433 ESD Ø 75 mm 072-0433-ESD

Accessories vacuum arm		
	Telescopic ceiling console length up to 1000 mm The holder also functions as an exhaust air duct. Universally suitable for Ø 50 mm and Ø 75 mm Standard 072-0426 ESD 072-0426-ESD	
	Straight hood tube Spare part for hood, also suitable as straight inlet nozzle Standard Ø 50 mm 072-0429 ESD Ø 50 mm 072-0429-ESD Standard Ø 75 mm 072-0430 ESD Ø 75 mm 072-0430-ESD	
	Reduction Material PP Standard Ø 100-50 mm 072-0416 ESD Ø 100-50 mm 072-0416-ESD Standard Ø 100-75 mm 072-0417 ESD Ø 100-75 mm 072-0417-ESD	
	Protective guard For mounting in Ø 75 mm joint Standard Ø 75 mm 072-0431 ESD Ø 75 mm 072-0431-ESD	

Notes



Notes



Notes





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